



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification 6 : A61K 31/135, 31/40, 31/445, 31/55, C07C 43/205, C07D 207/08, 211/20, 223/04</p>	<p>A1</p>	<p>(11) International Publication Number: WO 98/32432</p> <p>(43) International Publication Date: 30 July 1998 (30.07.98)</p>
<p>(21) International Application Number: PCT/US98/00824</p> <p>(22) International Filing Date: 19 January 1998 (19.01.98)</p> <p>(30) Priority Data: 08/786,749 24 January 1997 (24.01.97) US</p> <p>(71) Applicant: CELGENE CORPORATION [US/US]; 7 Powder Horn Drive, Warren, NJ 07059 (US).</p> <p>(72) Inventor: ZEITLIN, Andrew, L.; 1500 Whitebridge Road, Millington, NJ 07946 (US).</p> <p>(74) Agents: CALDWELL, John, W. et al.; Woodcock Washburn Kurtz Mackiewicz & Norris LLP, 46th floor, One Liberty Place, Philadelphia, PA 19103 (US).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>
<p>(54) Title: METHODS FOR TREATING CENTRAL AND PERIPHERAL NERVE PAIN</p> <div style="text-align: center; margin: 20px 0;"> <p>(I)</p> </div> <p>(57) Abstract</p> <p>Methods of treating painful neuropathies are provided comprising administering compounds comprising the (S)-isomer of chiral compounds having formula (I), wherein R1 is C1-C5 hydrocarbyl, R2 and R3 are independently C1-C5 hydrocarbyl or H, R4 is C1-C5 hydrocarbyl, R3 and R4 may optionally be joined together to form a 5, 6 or 7-membered ring system, or a pharmaceutically acceptable salt thereof, substantially free of the (R)-isomer. Pharmaceutical compositions are also provided.</p>		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

METHODS FOR TREATING CENTRAL AND
PERIPHERAL NERVE PAIN

FIELD OF THE INVENTION

The present invention relates to methods of
5 treating painful neuropathies such as diabetic
polyneuropathy, peripheral neuropathy and alcoholic
polyneuropathy.

BACKGROUND OF THE INVENTION

Racemic mexiletine has been administered orally to
10 relieve the symptoms of a number of painful neuropathies
including painful diabetic neuropathy; Dejard, et al.,
*Mexiletine for treatment of chronic painful diabetic
neuropathy, The Lancet*, 2:9, 9-11 (1988); pain due to acute
or chronic nerve injury; Tanelian, et al., *Neuropathic pain*
15 *can be relieved by drugs that are use-dependent sodium
channel blockers, lidocaine, carbamazepine and mexiletine,*
Anesthesiology, 74: 949-951 (1991); alcoholic
polyneuropathy; Sakuta, et al., *Mexiletine for painful
alcoholic neuropathy, Internal Medicine*, 34: 577-579 (1995);
20 chronic pain associated with radiation therapy; Colclough,
et al., *Mexiletine for chronic pain, The Lancet*, 342: 1484-
1485 (1993); thalamic pain syndrome, Awerbuch, G.I., et al.,
*Mexiletine for thalamic pain syndrome, Intern. J.,
Neuroscience*, 55:129-133 (1990); and diabetic truncal pain;
25 Kubota, K., et al., *Relief of severe diabetic truncal pain
with mexiletine, J. Med.*, 22: 307-310 (1991).

- 2 -

The overall metabolic disposition of mexiletine enantiomers in healthy human subjects is non-stereoselective; McErlane et al., *Xenobiotica*, 25(10):1127-1145 (1995). However, another study of stereoselective glucuronidation of enantiomers of mexiletine suggests a stereoselective glucuronidation of the (R)-enantiomer. Grech Belanger, et al., *Stereoselective disposition of mexiletine in man*, *Br. J. Clin. Pharmacol.*, 21:481-487 (1986). The cardiac electrophysiological effect of mexiletine in rats and dogs is also stereospecific. Hill demonstrated the binding affinity of (R)-mexiletine is twice that of (S)-mexiletine for cardiac sodium channels. Hill, R.J. et al., *Determinants of stereospecific binding of type I antiarrhythmic drugs to cardiac sodium channels*, *Molec. Pharmacol.*, 34:659-663 (1988).

Racemic mexiletine is also an antiarrhythmic agent and studies have shown that the (R)-enantiomer exhibits greater antiarrhythmic properties than the (S)-enantiomer in dogs. Turgeon, J. et al., *Resolution and Electrophysiological effects of mexiletine enantiomers*, *J. Pharm. Pharmacol.*, 43:630-635 (1991).

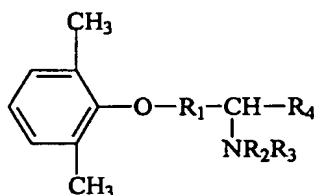
While racemic mexiletine has shown efficacy for a variety of painful neuropathies, its proarrhythmic properties are a cause for concern as are a number of serious non-cardiac adverse side effects all of which limit its use. Such effects include tremors, diplopia, nausea and vomiting, and occur in up to 70 percent of patients. These adverse side effects are closely related to the plasma concentration of racemic mexiletine, and such adverse effects are usually lessened with reductions in dosage. However, reduced dosage often results in reduced therapeutic efficacy. Campbell, R.W.F., *Mexiletine*, *N. Eng. J. Med.*, 316:29-34 (1987).

Thus, an improved method of treating neuropathic pain with a sodium channel blocker that has reduced or eliminated adverse side effects is greatly desired.

- 3 -

SUMMARY OF THE INVENTION

In accordance with some aspects of the present invention are provided methods of treating painful neuropathies comprising administering a therapeutically effective amount of a pharmaceutical compound comprising the (S)-isomer of a chiral compound having the formula:



Formula I

wherein R₁ is C1-C5 hydrocarbyl, R₂ and R₃ are independently C1-C5 hydrocarbyl or H, R₄ is C1-C5 hydrocarbyl, R₃ and R₄ may optionally be joined together to form a 5, 6 or 7 membered ring system, or a pharmaceutically acceptable salt thereof, and the compound is substantially free of the (R)-isomer.

In other embodiments of the present invention are provided pharmaceutical compounds for treating painful neuropathies comprising transdermal delivery patch including a therapeutically effective amount of a pharmaceutical compound comprising the (S)-isomer of a chiral compound having Formula I.

In still other embodiments of the present invention are provided pharmaceutical compounds for treating painful neuropathies comprising therapeutically effective amounts of pharmaceutical compounds comprising the (S)-isomer of a chiral compound having Formula I and one or more pharmaceutically acceptable excipients.

DETAILED DESCRIPTION OF THE INVENTION

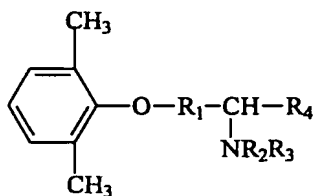
Although racemic mexiletine has been used for relief of painful neuropathies, single-isomer mexiletine has never been used as a therapy for the relief of painful neuropathies. Furthermore, until now, the use of mexiletine

- 4 -

for painful neuropathies has been limited by concern about its proarrhythmic properties as well as dose-concentration related toxicity.

It has previously been proposed that both the anti-arrhythmia and anesthetic properties of mexiletine are related to the same mechanism of Na⁺ channel blockade. Despite findings that the (*R*)-isomer of mexiletine has greater than two times more antiarrhythmic properties than the (*S*)-isomer, it has now been discovered, in accordance with this invention, that the pain relieving properties of racemic mixtures of mexiletine and other related compounds of the present invention are due to the (*S*)-isomer. Surprisingly, little or no pain relieving properties appear to be associated with the (*R*)-isomer of such compounds. While not wishing to be bound to any particular theory, it is believed that this phenomena may be due to structural and/or mechanistic differences in the way sodium channel blockers bind to neuronal and cardiac sodium channels.

Thus, in accordance with the present invention, methods of treating painful neuropathies are provided comprising administering a therapeutically effective amount of a pharmaceutical compound comprising the (*S*)-isomer of a chiral compound having the formula:



Formula I

wherein R₁ is C₁-C₅ hydrocarbyl, R₂ and R₃ are independently C₁-C₅ hydrocarbyl or H, R₄ is C₁-C₅ hydrocarbyl, R₃ and R₄ may optionally be joined together to form a 5, 6 or 7 membered ring system, or a pharmaceutically acceptable salt thereof, and the compound is substantially free of the (*R*)-isomer.

- 5 -

Hydrocarbyl as used herein refers to an organic radical composed primarily of carbon and hydrogen.

Hydrocarbyl groups of the present invention may be straight or branched chain alkyl, alkenyl or alkynyl groups which
5 may, optionally, be substituted with hydroxy or halogen groups. Typical hydrocarbyl groups of the present invention include methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, t-butyl, n-pentyl, n-hexyl and the like.

Although the compounds depicted by Formula I are
10 generally preferred in accordance with methods of the present invention, substitutions and modifications of the general formula may be made as would be appreciated by one skilled in the art. For instance, the phenyl methyl groups may be substituted such as with ethyl, propyl, trimethyl,
15 trifloromethyl and the like. Other ring substitutions, especially in the para position are also envisioned in some aspects of the invention.

In still other embodiments of the present invention, the ether linkage may be substituted with, for
20 example, an amide linkage.

It may also be desirable to substitute the hydrogen of the carbon atom alpha to the amine group of Formula I with a hydrocarbyl group such as substituted or unsubstituted C1-C5 hydrocarbyl. Additionally, it may be
25 desirable in some aspects of the present invention to provide additional substitutions and/or increased chain length of R2 and R3, while limiting polarity. These modifications are anticipated to cause improved pharmacologic properties, thereby enhancing their analgesic
30 effectiveness.

The term "substantially free of the (R)-isomer" as used herein means that the composition contains at least 90% by weight of the (S)-isomer, and 10% or less by weight of the (R)-isomer. In the most preferred embodiment, the
35 composition contains at least 99% by weight of the (S)-isomer and 1% or less of the (R)-isomer.

Racemic mixtures of compounds of Formula I are

- 6 -

known. For instance, racemic mexiletine and analogs thereof are described. See U.S. Patent No. 3,954,872. Isomers of compounds of Formula I can be prepared by, e.g., minor modification of the techniques described in Turgeon et al.,
5 *J. Phaz-m. Pharmacol.*, 43: 630-635 (1991), or UK Application GB 2246774A, filed August 7, 1990 in the name of Shell International Research Maatschappij B.V.

Methods of the present invention may be used to treat painful neuropathies. Painful neuropathy and central
10 and peripheral nerve pain, as used herein may refer to conditions including, but not limited to diabetic polyneuropathy, peripheral neuropathy, thalamic pain syndrome, trauma induced pain due to chronic nerve injury, alcoholic polynueropathy, neuropathic pain associated with
15 radiation therapy, AIDS and cancer.

Therapeutic effectiveness of methods of the present invention is meant to refer to partial or entire relief from the pain associated with painful neuropathies, resulting in enhanced quality of life. Furthermore, in
20 accordance with the present invention, such relief from pain is achieved with reduced or eliminated side-effects traditionally associated with treatment of such conditions with racemic mexiletine and related antiarrhythmic anticonvulsant and anesthetic compounds.

25 (S)-mexiletine and other (S)-isomers of Formula I are more effective for the treatment of painful neuropathies than the racemate at a lower dosage range (50-600 mg/day). Therapeutically effective amount of (S)-isomer may be dosed at about two (2) times lower dosage than the dosage
30 generally prescribed for the racemic mixture. This reduced dosage is accompanied by concomitant reduced dose-related side-effects. For example, racemic mexiletine has a narrow therapeutic-toxic concentration range of 0.5-2.0 µg/ml. Monk, J.P. et al., *Mexiletine: a review of its phar-*
35 *macodynamic and pharmacokinetic properties and therapeutic use in the treatment of arrhythmias, Drugs*, 40:374-411 (1990). The (S)-isomer has a lower side effect profile and

- 7 -

thus a broader therapeutic-toxic range of 0.25-4 μ g/ml.

Pharmaceutically acceptable salts of compounds of Formula I are also useful in methods of the present invention. Pharmaceutically acceptable salts useful in the
5 invention include, but are not limited to salts of hydrochloric acid, hydrobromic acid, fumaric acid, oxalic acid, malic acid, succinic acid, pamoic acid, sulfuric acid and phosphoric acid.

The (S)-isomers of Formula I can be administered
10 orally, rectally, parenterally, or transdermally, alone or in combination with other psychostimulants, antidepressants, and the like to a patient in need of treatment. Oral dosage forms include tablets, capsules, dragees, and similar shaped compressed pharmaceutical forms. Isotonic saline solutions
15 containing 20-200 milligrams/milliliter can be used for parenteral administration which includes intramuscular, intrathecal, intravenous and intra-arterial routes of administration. Rectal administration can be effected through the use of suppositories formulated from
20 conventional carriers such as cocoa butter. Transdermal administration can be effected through the use of transdermal patch delivery systems and the like. The preferred routes of administration are oral and parenteral.

The dosage employed must be carefully titrated to
25 the patient, considering age, weight, severity of the condition, and clinical profile. Typically, the amount of (S)-mexiletine administered will be in the range of about 50-600 mg/day, or more preferably 150-450 mg/day, but the actual decision as to dosage must be made by the attending
30 physician.

The following examples will serve to further typify the nature of the invention, but should not be construed as a limitation on the scope thereof, which is defined solely by the appended claims.

- 8 -

Subjects:

Rats (male Sprague Dawley, Harlan Industries, Indianapolis, IN) are housed in ALAC approved cages using soft bedding and 12/12 hour day/night cycle, in
5 atmospherically maintained rooms in the CTF/VA Animal Vivarium. For the nerve ligation model, rats are typically lesioned at 125-175 g body weight, while for the diabetic rat model, 275-325 gram rats are employed.

Example 1: Pain Model**10 Nerve Ligation Model**

Male Harlan Sprague Dawley rats (275-325g) were used for testing the isomers of mexiletine and lidocaine in a neuropathic pain state experimental model according to the method of Kim and Chung. Kim SH, Chung JM: *An experimental*
15 *model for peripheral neuropathy produced by segmental spinal nerve ligation in the rat.* Pain 50: 355-363 (1992).

Anomalous pain states evoked by nerve injury in man is believed to be modeled by effects produced by chronic peripheral nerve injury lesion in rats. To create a chronic
20 nerve injury the L5 and L6 spinal nerves are visualized by removal of the L6 transverse process. The two spinal nerves are ligated with 6-0 silk thread to the dorsal root ganglion under halothane anesthesia. This procedure leads to the generation of spontaneous pain and mechanical allodynia
25 within 24 hours of the injury. The rats were allowed a 7 day postoperative recovery period before further studies or procedures.

Example 2: Pain Model**Streptozotocin Diabetic Rat Model**

30 Rats are made diabetic by a single intraperitoneal injection of streptozotocin (50 mg/kg body weight) freshly dissolved in 0.9% sterile saline) in order to ablate pancreatic β cells and induce insulin deficiency. Two days later, diabetes is confirmed in streptozotocin-injected rats
35 by measuring glucose concentration in a blood sample

- 9 -

obtained by tail prick, using a glucose oxidase-impregnated test strip and reflectance meter (Ames Glucostix and Glucometer II, Myles Inc., Elkhart, IN) (Calcutt, et al., 1993). Streptozotocin-injected animals with blood glucose concentrations below 15 mmol/l are excluded from subsequent studies. Diabetic rats received thrice weekly sub-cutaneous injections of 2U heat-treated Ultralente insulin (Novo Industrie A/C, Copenhagen, Denmark) in a regime shown to prevent loss of body weight and musculature whilst allowing continued hyperglycemia. Injections were made on Monday, Wednesday and Friday and behavioral measurements made on Tuesdays and Thursdays.

Example 3: Behavioral Testing

Rats were placed in a clear plastic, wire mesh-bottomed cage, divided into individual compartments of 5 x 6 x 9 inches, which permitted freedom of movement while allowing access to the paws to be tested. Animals were allowed to accommodate to this environment for approximately 15 minutes, or until cage exploration behavior ceased. To assess the 50% mechanical threshold for paw withdrawal, von Frey hairs were applied to the plantar mid-hindpaw, avoiding the footpads. The eight von Frey hairs used are designated by and range from 0.4-15.1 grams (#'s 3.61-5/18). Each hair was pressed perpendicularly against the paw with sufficient force to cause bending, and held for approximately 6-8 seconds. A positive response was noted if the paw was sharply withdrawn. Absence of a response was cause to present the next consecutive stronger stimulus: a positive response was cause to present the next weaker stimulus. If a change in response occurred, causing a change in the direction of stimulus presentation from descending to ascending or vice-versa, four additional data points were collected subsequent to the change. Stimuli were presented successively until either six data points were collected, or the maximum or minimum stimulus was reached. If a minimum stimulus was reached and positive responses still occurred,

- 10 -

the threshold was assigned an arbitrary minimum value of 0.25 grams; if a maximum stimulus was presented and no response occurred, a maximum threshold value of 15 grams was assigned. The resulting pattern of responses was tabulated and the 50% response threshold computed using the formula:

$$\log (\text{threshold, mg} \times 10) = X_f + k\theta$$

Where X_f = values of last von Frey hair applied;

k = correction factor based on pattern of responses;

θ = mean distance in log units between stimuli.

Based on observations on normal, unoperated rats and sham-operated rats, the cutoff of a 15.1 g hair is selected as the upper limit for testing. (Chaplan, et al., 1994.)

15 Example 4 - Drug treatment

Four agents were examined. 1) (R)-mexiletine; 2) (S)-mexiletine; 3) (R,S)-mexiletine; 4) lidocaine (positive control), in addition to saline (vehicle control). The dose range was determined on a single rat on a 0.5 log unit dose until an endpoint of effect was reached (loss of motor function, seizure/rigidity, complete nerve blockage). Once the dose range was established, each drug was examined at a minimum of 3 doses in groups of 6 rats per dose. Groups were prepared to receive injections of drugs, or saline control, by i.p. injection. After the animals accommodated to the post-operative test environment, animals received treatment and the effects upon the tactile threshold were determined using the up-down method as described in Example 3. The following is a typical paradigm for IP application:

30	Time	-15	0	15	30	60	90	120	24
								min	hrs
	Treat	Test	Inject	Test	Test	Test	Test	Test	Test
	/Eval								

- 11 -

Example 5 - Anti-allodynic Effect in Chung Model

Table I provides results of drug treatment in the Chung Model prepared in accordance with Example 1 and tested in accordance with the paradigm described in Examples 3 and 4.

5

Table I

	Drug	Lidocaine	S-Mexiletine	R-Mexiletine	RS-Mexiletine
	Max. usable dose (mg/kg)	60	30	30	30
	Max. efficacy (%MPE)	83	79	12	76
10	ED 50 (mg/kg)	38	14	----	35
	Time to peak effect (min)	15	15	30	15-30
15	Duration (min)	90	60	----	60

The maximum efficacy or highest % suppression of allodynia at highest dose tested was greatest for (S)-mexiletine 79% \pm 11% of maximum possible effect compared to 12% \pm 5% for (R)-mexiletine. The ED 50 or the calculated dose for 50% suppression was 14 mg/kg vs 35 mg/kg racemate. The ED 50 for the (R)-mexiletine could not be calculated due to low effect at maximum dose.

Example 6 - Anti-allodynic Effect in Diabetic Model
 Table II provides results of drug treatment in the Diabetic Model prepared in accordance with Example 2 and tested in accordance with the paradigm described in Examples 3 and 4.

- 12 -

Table II

	Drug	S-Mexiletine	R-Mexiletine	RS-Mexiletine
	Dose (mg/kg)	%MPE	%MPE	%MPE
	3	12	10	20
5	10	50	15	29
	20	30	11	42
	30	75	86	75

Animals prepared in accordance with the diabetic model exhibited behavioral problems which affected the outcome of this study, especially at higher dosages. The diabetic animals exhibited shorter duration (time to peak) due to rapid clearance of the drug caused by the induced diabetic condition. In addition, the diabetic animals were more sensitive to the drug treatment and at higher doses suffered toxicity effects unrelated to the isomer study. It has been concluded that the data obtained from the highest dosage (30mg/kg) was detrimentally affected by these behavioral problems and thus, the results not probative of the efficacy of either isomer at higher dosages. Accordingly, Table III was prepared using only 3, 10 and 20 mg/kg dosage levels which do not appear to have been affected by the toxicity problems.

Table III

	Drug	Lidocaine	S-Mexiletine	R-Mexiletine	RS-Mexiletine
25	Max. usable dose (mg/kg)	20	20	20	20
	Max. efficacy (%MPE)	39	65	11	61
	ED 50 (mg/kg)	32	15	----	17
30	Time to peak effect (min)	30	15-45	15-30	30-45
	Duration (min)	30	60	----	<60

- 13 -

These results conform to those of the Chung model. The maximum efficacy or highest % suppression of allodynia at highest dosage unaffected by toxicity was greater for (S)-mexiletine 65% \pm 16% of maximum possible effect to 11% \pm 5% for (R)-mexiletine.

Example 7 - Preparation of gelatin dry filled capsule

Gelatin dry filled capsules, each containing 100 milligrams of (S)-mexiletine, can be prepared in the following manner:

10 Composition (for 1000 capsules)

(S)-mexiletine HCl	100g
Avicel pH 102 NF	200g
Magnesium stearate	5.0g
Starch NF	190g
15 Sodium lauryl sulfate	5.0g

The sodium lauryl sulfate is sieved into the (S)-mexiletine through a sieve of 0.2 mm mesh and the two components are intimately mixed for 10 minutes. The avicel microcrystalline cellulose is then added through a sieve of 20 0.9mm mesh and the whole is again intimately mixed for 10 minutes. The starch is then added through a sieve of 0.9 mm and the whole is again intimately mixed for 10 minutes. Finally the magnesium stearate is added through a sieve of 0.8 mm width and, after mixing for a further 3, the mixture 25 is introduced in portions of 500 mg each into size 1 gelatin dry-fill capsules.

Example 8 - Preparation of transdermal system

A transdermal system was fabricated by the following procedure. A pressure sensitive adhesive was 30 prepared by casting an acrylic adhesive solution onto a siliconized polyethylene terephthalate sheet (3M #1033). The solvent was evaporated in a 95°C forced air oven for 30 minutes. The resultant film, 75 microns thick, was laminated to another polyester film (3M Cotran 9710). This

- 14 -

three layer assembly was peripherally heat sealed to aluminized polyester backing (3M Scotchpak® 1006) forming delivery devices with an active releasing area of 20cm. A 30 wt% solution of (S)-mexiletine in 38 wt% isopropyl alcohol, 30 wt% water, and 1.2 wt% isopropyl myristate is prepared. The solution is gelled with 0.5 wt% hydroxypropyl-cellulose. The reservoir of the patch is filled with the gelled (S)-mexiletine solution through an opening in the heat seal. The opening is sealed closed after filling.

Example 9 - Preparation of Tablets

Tablets can be made by mixing the (S)-mexiletine with one or more pharmaceutically acceptable excipients and forming a tablet. For example, tablets each containing 100 mg of (S)-mexiletine HCl can be prepared in the following manner:

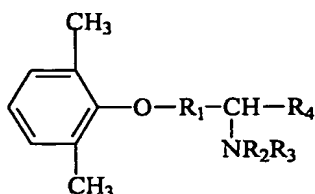
Composition (for 1000 tablets)	
(S)-Mexiletine HCl	100 grams
Lactose	250 grams
Corn Starch	17.5 grams
Polyethylene Glycol 6000	5.0 grams
Talc	25 grams
Magnesium Stearate	4.0 grams
Demineralized Water q.s.	

The solid ingredients are first forced through a sieve of 0.6 mm mesh width. Then the (S)-mexiletine HCl, lactose, talc, magnesium stearate, and half the starch are intimately mixed. The other half of the starch is suspended in 60 ml of water and this suspension is added to a boiling solution of the polyethylene glycol in 260 ml of water. The resulting paste is added to the pulverulent substances, and the whole is mixed and granulated, if necessary with addition of water. The granule is dried overnight at 35°C, forced through a sieve of 1.2 mm mesh width and compressed to form tablets of approximately 15 mm diameter which are concave on both sides and have a breaking notch on the upper side.

- 15 -

What is claimed is:

1. A method of treating painful neuropathies comprising administering a therapeutically effective amount of a pharmaceutical compound comprising the (*S*)-isomer of a
5 chiral compound having the formula:



wherein R1 is C1-C5 hydrocarbyl, R2 and R3 are independently C1-C5 hydrocarbyl or H, R4 is C1-C5 hydrocarbyl, R3 and R4
10 may optionally be joined together to form a 5, 6 or 7 membered ring system, or a pharmaceutically acceptable salt thereof, substantially free of the (*R*)-isomer.

2. The method of claim 1 wherein R1 is CH2, R2 and R3 are each H, and R4 is C1-C5 alkyl.

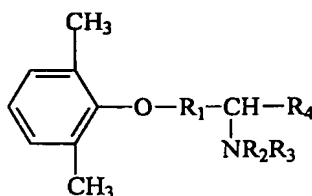
15 3. The method of claim 2 wherein R4 is CH3.

4. The method of claim 1 wherein the amount administered of the pharmaceutical compound is about 50 mg to 600 mg per day.

20 5. The method of claim 1 wherein the amount of (*S*)-isomer is greater than 99% by weight of the total amount of the chiral compound.

- 16 -

6. A pharmaceutical composition for treating painful neuropathies comprising a transdermal delivery patch including a therapeutically effective amount of a pharmaceutical compound comprising the (*S*)-isomer of a chiral compound having the formula:



- wherein R₁ is C1-C5 hydrocarbyl, R₂ and R₃ are independently C1-C5 hydrocarbyl or H, R₄ is C1-C5 hydrocarbyl, R₃ and R₄ may optionally be joined together to form a 5, 6 or 7 membered ring system, or a pharmaceutically acceptable salt thereof, substantially free of the (*R*)-isomer.

7. The composition of claim 6 wherein R₁ is CH₂, R₂ and R₃ are each H, and R₄ is C1-C5 alkyl.

8. The composition of claim 7 wherein R₄ is CH₃.

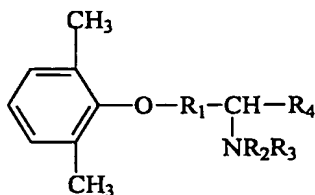
9. The composition of claim 6 wherein the amount administered of the pharmaceutical compound is about 50 mg to 600 mg per day.

10. The composition of claim 6 wherein the amount of (*S*)-isomer is greater than 99% by weight of the total amount of the chiral compound.

- 17 -

11. A pharmaceutical compound for treating painful neuropathies comprising a therapeutically effective amount of a pharmaceutical compound comprising the (*S*)-isomer of a chiral compound having the formula:

5



wherein R₁ is C₁-C₅ hydrocarbyl, R₂ and R₃ are independently C₁-C₅ hydrocarbyl or H, R₄ is C₁-C₅ hydrocarbyl, R₃ and R₄ may optionally be joined together to form a 5, 6 or 7 membered ring system, or a pharmaceutically acceptable salt thereof, substantially free of the (*R*)-isomer.

12. The compound of claim 11 wherein R₁ is CH₂, R₂ and R₃ are each H, and R₄ is C₁-C₅ alkyl.

13. The compound of claim 12 wherein R₄ is CH₃.

14. The compound of claim 11 wherein the amount administered of the pharmaceutical compound is about 50 mg to 600 mg per day.

15. The compound of claim 11 wherein the amount of (*S*)-isomer is greater than 99% by weight of the total amount of the chiral compound.

20

INTERNATIONAL SEARCH REPORT

 International application No.
PCT/US98/00824

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : Please See Extra Sheet.

US CL : 514/212, 317, 428, 651; 540/609; 546/236; 548/570; 568/584

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 514/212, 317, 428, 651; 540/609; 546/236; 548/570; 568/584

 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
CAS-on-line

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	J. Pharm. Pharmacol., Volume 43, issued 25 November 1991, Turgeon et al., "Resolution and Electrophysiological Effects of Mexiletine Enantiomers", pages 630-635, see entire document.	1-15
Y	Anesth. Analg., Volume 74, issued 1992, Xu et al., "Systemic Mexiletine Relieves Chronic Allodynia like symptoms in Rats with Ischemic Spinal Cord Injury", pages 649-652, see entire document.	1-15
Y	Intern. J. Neuroscience, Volume 55, issued 1990, Awerbach, G., "Mexiletine for Thelmic Pain Syndrome", pages 129-133, see entire document.	1-15

☒ Further documents are listed in the continuation of Box C. ☐ See patent family annex.

* Special categories of cited documents:	*T*	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
A document defining the general state of the art which is not considered to be of particular relevance	*X*	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
B earlier document published on or after the international filing date	*Y*	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*A*	document member of the same patent family
O document referring to an oral disclosure, use, exhibition or other means		
P document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

25 MARCH 1998

Date of mailing of the international search report

29 MAY 1998

 Name and mailing address of the ISA/US
Commissioner of Patents and Trademarks
Box PCT
Washington, D.C. 20231

Facsimile No. (703) 305-3230

Authorized officer

PHYLLIS SPIVACK aco

Telephone No. (703) 308-1235

INTERNATIONAL SEARCH REPORTInternational application No.
PCT/US98/00824**C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	Anesthesiology, Volume 74, Number 5, issued May 1991, Tanelian et al., "Neuropathic Pain Can Be Relieved by Drugs That Are Use-Dependent Sodium Channel Blockers: Lidocaine, Carbamazepine and Mexiletine", pages 949-951, see entire document.	1-15
Y	Internal Medicine, Volume 34, Number 6, issued June, 1995, Nishiyama et al., "Mexiletine for Painful Neuropathy", pages 577-579, see entire document.	1-15
Y	KMA Journal, Volume 89, issued October, 1991, Ackerman et al., "The Management Of Oral Mexiletine and Intravenous Lidocaine to Treat Chronic Painful Symmetrical Distal Diabetic Neuropathy", pages 500-501, see entire document.	1-15

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/00824

A. CLASSIFICATION OF SUBJECT MATTER:

IPC (6):

A61K 31/135, 31/40, 31/445, 31/55; C07C 43/205; C07D 207/08, 211/20, 223/04